



Dart Aerospace Ltd.  
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**D4030-041**  
**Job Sheet 177326**



**Part No:** D4030-041

**Job Qty:** 1 ea

**Part Name:** Long Basket Assembly (350)



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/10/18

**Job Tracking No:**

**Due Date:** 5/30/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  | 5/30/18    | 5/30/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | M 18-7-9 |
| 100   | Packaging          | 1 pcs | 5/30/18    | 5/30/18  | 0.00      | 0.00    | Packaging1-4          |           | M 18-7-9 |
| 110   | HandFinish         | 1 pcs | 5/30/18    | 5/30/18  | 0.00      | 1.03    | HandFinish4           |           | M 18-7-9 |
| 120   | QC                 | 1 pcs | 5/30/18    | 5/30/18  | 0.00      | 0.00    | QC5                   |           | 38       |
| 130   | Packaging          | 1 pcs | 5/30/18    | 5/30/18  | 0.00      | 0.00    | Packaging3-2          |           | M 18-7-9 |
| 140   | QC21-SA            | 1 Ea  | 5/30/18    | 5/30/18  | 0.00      | 0.00    | QC21                  |           | M 18-7-9 |

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**Container No:** S090191



**Part:** D4030-041

**Job No:** 177326

**Serial No/Batch:** S090191

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

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Date: 07/09/18

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## Job BOM

| Part / Item   | Component Name                 | Quantity    | Operation             | Container |
|---------------|--------------------------------|-------------|-----------------------|-----------|
| AN3-14A       | Bolt                           | 4 Ea (4 ea) | 90-Start up Operation | 5067270   |
| AN3-16A       | Bolt                           | 2 Ea (2 ea) | 90-Start up Operation | 5045859   |
| AN310-4       | Nut                            | 3 Ea (3 ea) | 90-Start up Operation | 5060062   |
| AN310C4       | Nut                            | 2 Ea (2 ea) | 90-Start up Operation | 5065762   |
| AN4-12        | Bolt                           | 3 Ea (3 ea) | 90-Start up Operation | 5064082   |
| AN5-17A       | Bolt                           | 4 Ea (4 ea) | 90-Start up Operation | 5068640   |
| D2530         | Handle Weldment                | 1 Ea (1 ea) | 90-Start up Operation | 5068075   |
| D2535         | Spring                         | 2 Ea (2 ea) | 90-Start up Operation | 5054449   |
| D2537         | Bushing                        | 2 Ea (2 ea) | 90-Start up Operation | 5050459   |
| D3917-3       | Washer                         | 6 Ea (6 ea) | 90-Start up Operation | 5075267   |
| D3953-17      | Gas Spring Spacer              | 2 Ea (2 ea) | 90-Start up Operation | 5067468   |
| D3953-19      | Gas Spring Bracket             | 1 Ea (1 ea) | 90-Start up Operation | 5051316   |
| D3953-21      | Gas Spring Bracket             | 1 Ea (1 ea) | 90-Start up Operation | 5051311   |
| D3953-3       | Gas Spring Stud, Lid           | 2 Ea (2 ea) | 90-Start up Operation | 5075153   |
| D3953-7       | Spring Spacer                  | 2 Ea (2 ea) | 90-Start up Operation | 5057063   |
| D3953-9       | Gas Spring Washer              | 2 Ea (2 ea) | 90-Start up Operation | 5075339   |
| D3969-3       | Spring (Basket Lid)            | 1 Ea (1 ea) | 90-Start up Operation | 5069007   |
| MS21042L3     | Nut                            | 6 Ea (6 ea) | 90-Start up Operation | 5078253   |
| MS21042L5     | Nut                            | 4 Ea (4 ea) | 90-Start up Operation | 5041167   |
| MS24665-151   | Cotter Pin                     | 3 Ea (3 ea) | 90-Start up Operation | 5053951   |
| MS24665-300   | Cotter Pin                     | 2 Ea (2 ea) | 90-Start up Operation | 5044188   |
| NAS1149C0432R | Washer                         | 2 Ea (2 ea) | 90-Start up Operation | 5050052-1 |
| NAS1149F0332P | Washer                         | 8 Ea (8 ea) | 90-Start up Operation | 5071415   |
| NAS1149F0432P | Washer                         | 6 Ea (6 ea) | 90-Start up Operation | 5050055   |
| NAS1149F0563P | Washer                         | 4 Ea (4 ea) | 90-Start up Operation | 5067901-2 |
| D3913-041     | Long Basket Base Assembly, 350 | 1 Ea (1 ea) | 110-HandFinish        | 5082163   |
| D3914-041     | Long Basket Lid Assembly (350) | 1 Ea (1 ea) | 110-HandFinish        | 5080817   |

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## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3-14A        | 4        | 254       | 0         |
|                       | AN3-16A        | 2        | 80        | 0         |
|                       | AN310-4        | 3        | 133       | 0         |
|                       | AN310C4        | 2        | 142       | 0         |
|                       | AN4-12         | 3        | 73        | 0         |
|                       | AN5-17A        | 4        | 250       | 0         |
|                       | D2530          | 1        | 20        | 0         |
|                       | D2535          | 2        | 45        | 0         |
|                       | D2537          | 2        | 48        | 0         |
|                       | D3917-3        | 6        | 61        | 0         |
|                       | D3953-17       | 2        | 54        | 0         |
|                       | D3953-19       | 1        | 51        | 0         |
|                       | D3953-21       | 1        | 45        | 0         |
|                       | D3953-3        | 2        | 30        | 0         |
|                       | D3953-7        | 2        | 42        | 0         |
|                       | D3953-9        | 2        | 23        | 0         |
|                       | D3969-3        | 1        | 33        | 0         |
|                       | MS21042L3      | 6        | 1,850     | 0         |
|                       | MS21042L5      | 4        | 788       | 0         |
|                       | MS24665-151    | 3        | 393       | 0         |
|                       | MS24665-300    | 2        | 94        | 0         |
|                       | NAS1149C0432R  | 2        | 2,443     | 0         |
|                       | NAS1149F0332P  | 8        | 2,993     | 0         |
|                       | NAS1149F0432P  | 6        | 1,599     | 0         |
|                       | NAS1149F0563P  | 4        | 741       | 0         |
| 110-HandFinish        | D3913-041      | 1        | 6         | 0         |
|                       | D3914-041      | 1        | 7         | 0         |

## Part Specifications

Specifications could not be found.